

REFRIGERATION COMPONENTS				
4 - 6 hrs	Condenser	Compressor	Water Regulating Valve	Line Drier
	Head Master	Harvest Pressure Regulating Valve (HPR)	Quick Connect Fittings	Receiver
	Base Valve	Heat Exchanger	Accumulator	Filter
	King Valve	--		
4-5 hrs (Single) 5 - 8 hrs (Two)	Evaporator(s)	--		
4-5 hrs (Single) 5 - 6 hrs (Two)	Solenoid Valve Body	Metering Device Thermostatic Expansion Valve, Automatic Expansion Valve, Capillary Tube		
2 - 3 hrs With Pinch Off Tool	Pressure Switch	Access Port	--	
3 - 5 hrs Without Pinch Off Tool	Refrigerant Leak	Pressure Switch	Access Port	--
ELECTRICAL COMPONENTS				
2 hrs	LCD Display	Circuit Board	Run Capacitor	Solenoid Coil
	Touch Pad	Contactors	PTCR	Air Assist Pump
	Start Capacitor	Time Delay Relay	Thermistor	iAuCS Pump
	Start Relay	Rotation Sensor	Hall Effect Sensor (HES)	LuminIce Module
	Transformer	Dispense Motor Assembly	Optical Sensor	Miscellaneous
	Switch - Toggle, Micro, Bin	Rotation Sensor	--	
2 - 3 hrs	Condenser Fan Motor	--		
3 hrs	Gear Motor Assembly - Flake, Nugget, Floor Model Dispensers (Only Floor Model Dispensers)			
4 hrs	Condenser Fan Motor - SM50 Only	--		
WATER COMPONENTS				
2 hrs	Water Inlet Valve	Water Level Probe	Dump Valve	Float Assembly
	Water Pump	Evaporator Frame Components	Sump Trough	Water Reservoir
	Harvest Float	Tubing	Water Distribution Tube	Ice Damper
	Water Level Float	Pressure Gauge	Water Curtain	Splash Shield
	Drain Fittings	Water Supply Fittings	Water Diverter	Ice Thickness Probe
	Filter Head Assembly	O-rings	Miscellaneous	--
3 hrs	Bearings	Auger	Water Seal	Cutter Head
	Water Seal Retainer	--		
STRUCTURAL OR OTHER COMPONENTS				
2 hrs	Panels	Air Filter	Casters	Ice Chute
	Door Hinges	Shuttle Actuator	Fasteners	Ice Deflector
	Door Tracks	Door	Ice Transport Tube	Clamps
	Legs	Brackets	Trim Pieces	Miscellaneous
2 - 3 hrs	Fan Blade	--		
3 hrs	Evaporator Foundation	Flex Jaw Coupling	Coupling	--
4 hrs	Fan Blade - SM50 Only	--		