

Manitowoc® Parts & Service Communicator

Subject: Indigo Water Trough and Base

The ice machine base and water trough on Indigo Ice machines has been re-designed (IB machines will not change). The new re-designed base and water trough has some inherent advantages over the old design. We are always striving to make our ice machines easier to clean, easier to service and more reliable. We believe this change helps us achieve all three objectives.

The new bases began shipping in late May 2013.

Water Trough Changes

- The new water trough has tabs on the back so it fits easily in the back side of the new base. This allows for better alignment and makes re-installation easier during cleaning procedures.
- The new water trough can only be used with the new base.
- The current water trough and new water troughs are **NOT** interchangeable.
- The current water trough will continue to be available as a service part. Refer to table below for replacement part numbers



Current Water Trough



New Style Water Trough

Machine Width	Current Indigo Water Trough Part Number	New Indigo Water Trough Part Number	Serial Number Break
22" cuber i0322 i0522	4009149	000010336	Manufactured After July 2013
30" cuber i0300 i0450	00002106	000010828	1101223883
30" cuber i0500 i0606 i0906 i1000 i1200	4003609	000010337	1101223883
48" cuber i1400 i1800	000009112	000010339	1101295860

Base Changes

- If the fitting around the water pump becomes cracked or stripped, the water pump mount can now be replaced. Previously with the old base, there was no solution for this problem.
- Ribs were added to the bottom of the base to improve structural integrity. This will fortify the base and provide even greater strength than the current base.
- Improved sealing eliminates cracks and crevices allowing easier and more effective cleaning.
- Silicone was removed from the food zone and the bulkhead is bolted to the base.
- We continue to make all of our bases and water troughs white so that you can see whether it is dirty - Not dark or black to hide the dirt.